



BURRS ON I.D. ALLOWED
(BOTH ENDS)

.077 REF

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±.010
.465

MAX OUT OF ROUNDNESS FOR ANY
DIAMETER IS .003
ALL DIAMETERS TO BE MEASURED
BY RING GAGE & PLUG GAGE
NO PINS WITH BURRS SHALL BE
GAGED FOR LENGTH

TOLERANCES—DECIMALS ± .005" FRACTIONS ± .010" EXCEPT AS SPECIFIED

REVISIONS		MATERIAL	THE BEAD CHAIN MFG. COMPANY	
SUPERSEDES S-508 DATED 7-20-64 NO CHANGES		BRASS	BRIDGEPORT, CONN.	
A	WAS .093 ± .002 12-82		PART SLEEVE	
	BURR NOTE ADDED 12-82	DATE OCT. 1, 1965	DRAWN BY ARM	M93-99
		SCALE 10:1	APPROVED	

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